Test Report No. 7191241094-MEC20-LXR
dated 01 SEPT 2020

PSB Singapore

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PERFORMANCE TEST

OF

SLIDING DOOR SYSTEM

FOR

PROJECT: Patio 130 LS

TESTED FOR:

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The results reported herein have been performed in accordance with the terms of accreditation under the Singapore Accreditation Council. Inspections/Calibrations/Tests marked "Not SAC- SINGLAS Accredited" in this Report are not included in the SAC-

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SUMMARY OF TEST AND TEST RESULTS
PROJECT: PATIO 130 LS

Items	Project Test Parameters	Project Requirements	Results
Air Leakage Test	a. Preload 50% design load (750Pa) b. Operate sliding door 5 cycles. c. Apply positive pressure of 300Pa and record the air infiltration rate with polyethylene sheet pasted to test for extraneous leakage, Q_e. d. Remove the polyethylene sheet. e. Apply positive pressure of 300Pa and record the specimen air leakage, Q_{ts}.	**Reference to ASTM E283-04 (2012)** Nil Area = 5.3m^2 Perimeter = 7m	Passed
Static Water Penetration Test	a. Operate sliding door 5 cycles. b. Positive pressure of 500Pa is applied for duration of 15 minutes on surface area. c. Record all points of water leakages.	**Reference to ASTM E331-00 (2016)** No leakage is permitted onto the internal face of the sliding door system at a water spray of 3.4 L/m^2/min.	Passed
Cyclic Water Penetration Test	a. Operate sliding door 5 cycles b. Positive pressure of 300Pa is applied for duration of 5 minutes on surface area. c. Reduce pressure to 0Pa and maintain for 1 minute. d. Repeat b – c for pressure of 500, 750, 1000Pa. e. Record all points of water leakages.	**Reference to ASTM E547-00 (2016)** No leakage is permitted onto the internal face of the sliding door system at a water spray of 3.4 L/m^2/min.	Passed
Structural Performance Test	a. Preload 50% design pressure 750Pa and maintain for 10 seconds. b. Between 1 to 5 minutes, take residual reading and zero transducers. c. Apply up to 100% design pressure of 1500Pa in 4 equal steps (750, 1000, 1250 and 1500Pa) each 10 seconds and record the maximum deflection readings. e. Between 1 to 5 minutes, take residual deflection after load is removed. f. To be repeated for negative pressure (-1500Pa).	**Reference to AAMA TIR-11** Mullion/ Transom: maximum deflection shall not exceed Span/175 mm or 20mm whichever is lesser for spans less than 13 feet 6 inches 1-2-3 | 2650/175 | 15.14 mm 4-5-6 | 2000/175 | 11.43 mm Glass panels: 7-8-9 | - | For info 10-11-12 | - | For info	Passed
Proof Load Test	a. Apply 150% design pressure i.e. 2250Pa and maintain for 10 seconds. b. Between 1 to 5 minutes, take residual reading and zero transducers. c. To be repeated for negative pressure (-2250Pa).	**Reference to ASTM E330/330M (2014)** No permanent distortion or glass breakage shall occur. Hardware shall remain operable.	Passed